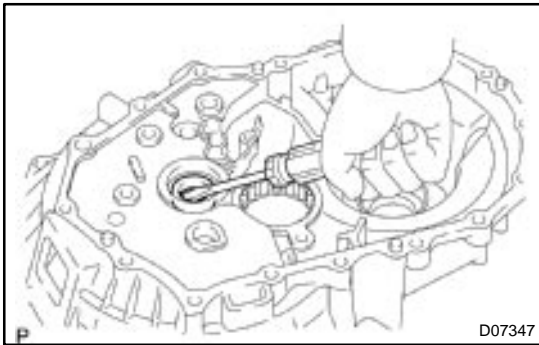


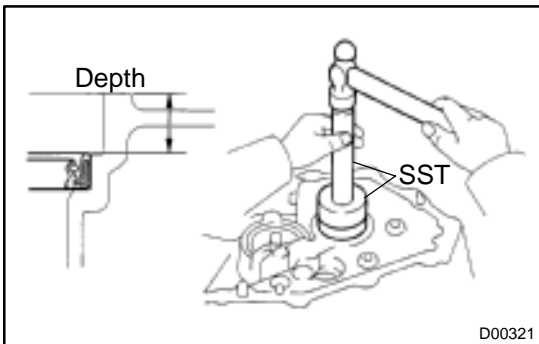
REPLACEMENT

1. REPLACE INPUT SHAFT FRONT BEARING AND OIL SEAL

- (a) Using SST, remove the input shaft front bearing.
SST 09612-65014



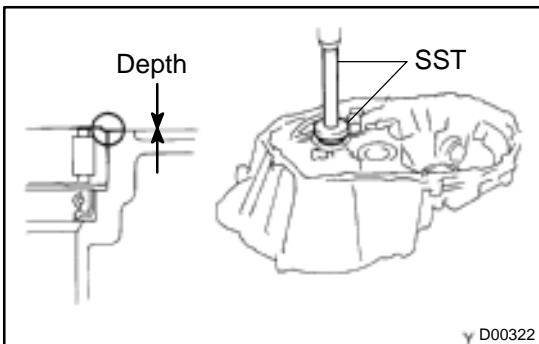
- (b) Using a screwdriver, pry out the oil seal.



- (c) Using SST and a hammer, tap in a new oil seal.
SST 09950-60010 (09951-00360), 09950-70010 (09951-07150)

Depth: 15.8 ± 0.2 mm (0.622 ± 0.008 in.)

- (d) Coat the lip of the oil seal with MP grease.



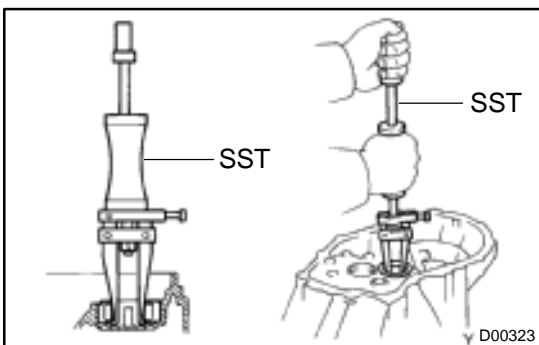
- (e) Using SST and a press, press in a new input shaft front bearing.

SST 09950-60010 (09951-00400), 09950-70010 (09951-07150)

Depth: 0 – 0.3 mm (0 – 0.012 in.)

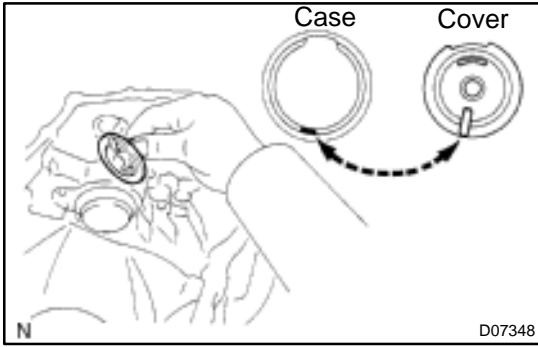
NOTICE:

Be sure to install a new bearing in the correct direction, as shown in the illustration.



2. REPLACE OUTPUT SHAFT FRONT BEARING AND OUTPUT SHAFT COVER

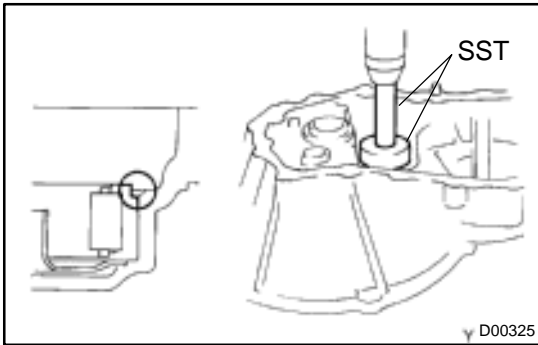
- (a) Remove the bolt and bearing lock plate.
- (b) Using SST, drive out the output shaft front bearing.
SST 09308-00010



- (c) Remove the output shaft cover.
- (d) Install the output shaft cover.

NOTICE:

Install the output shaft cover projection into the case side hollow.



- (e) Using SST and a press, press in a new output shaft front bearing.
SST 09950-60010 (09951-00560), 09950-70010 (09951-07150)

NOTICE:

- **Be sure to install a new bearing in the correct direction, as shown in the illustration.**
- **When replacing the output shaft front bearing, replace the output shaft front bearing inner race along with it.**

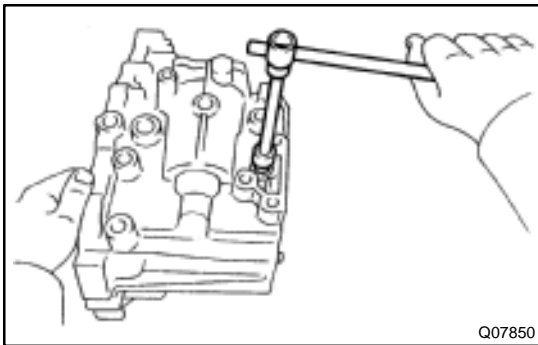
- (f) Install the bearing lock plate with the bolt.

Torque: 11 N·m (115 kgf·cm, 8 ft·lbf)

3. INSTALL TRANSAXLE CASE RECEIVER

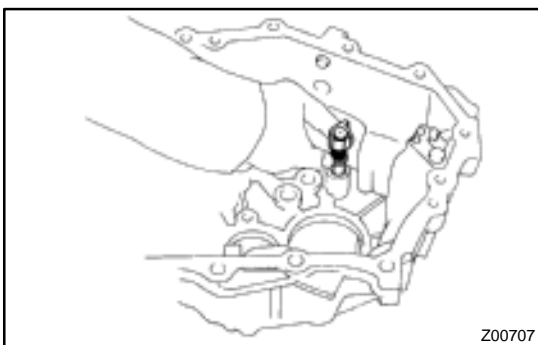
Install the transaxle case receiver to the transaxle case with the bolt.

Torque: 11 N·m (115 kgf·cm, 8 ft·lbf)



4. REPLACE REVERSE RESTRICT PIN

- (a) Using a hexagon wrench, remove the straight screw plug.
- (b) Using a pin punch and a hammer, tap out the slotted spring pin.

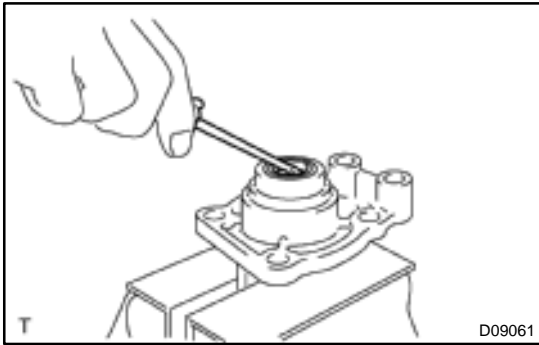


- (c) Replace the reverse restrict pin.
- (d) Using a pin punch and a hammer, tap in the slotted spring pin.
- (e) Apply sealant to the screw plug threads.

Sealant:

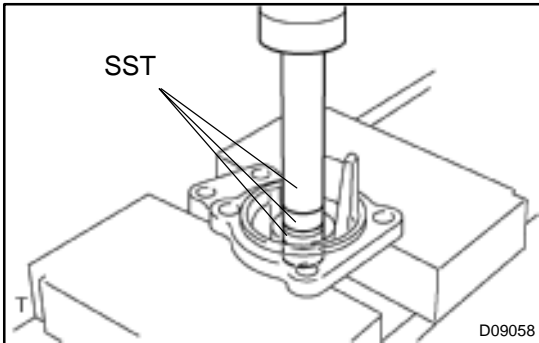
Part No. 08833-00080, THREE BOND 1344, LOCTITE 242 or equivalent

- (f) Using a hexagon wrench, install the straight screw plug.
Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

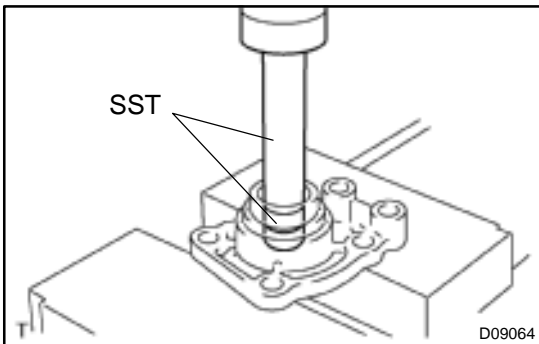


5. REPLACE CONTROL SHAFT COVER OIL SEAL AND BUSHING

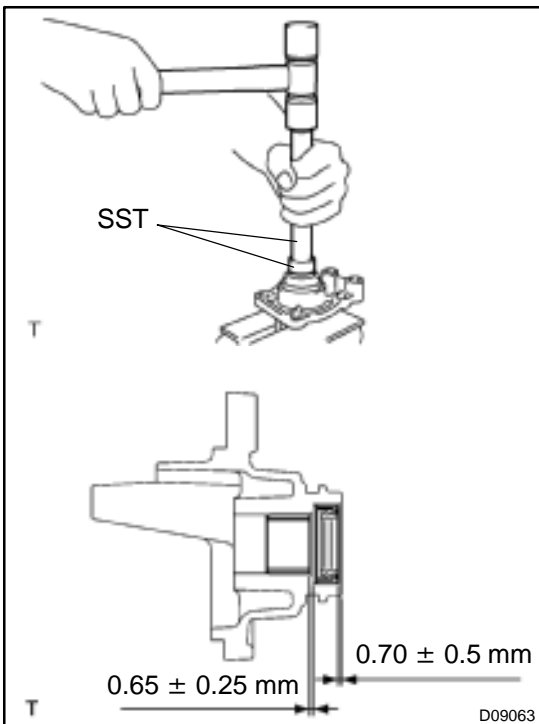
(a) Using a screwdriver, pry out the oil seal.



(b) Using SST and a press, press out the bushing.
SST 09950-60010 (09951-00200, 09951-00210), 09950-70010 (09951-07150)



(c) Using SST and a press, press in a new bushing.
SST 09950-60010 (09951-00200), 09950-70010 (09951-07150)
Depth: 0.65 ± 0.25 mm (0.0256 ± 0.0098 in.)



(d) Using SST and a plastic-faced hammer, carefully tap in a new oil seal.
SST 09950-60010 (09951-00270), 09950-70010 (09951-07150)
Depth: 0.70 ± 0.50 mm (0.0276 ± 0.0197 in.)